

BOOKS BY H. BENNETT

The Chemical Formulary Vol. I—XV
The Cumulative Index—The Chemical Formulary
Concise Chemical & Technical Dictionary
New Cosmetic Formulary
Chemical Specialties
Industrial Waxes Vols. I, II
Practical Emulsions, Vols. I, II
More For Your Money
Trademarks, Chemical

The Chemical Formulary

*Collection of Commercial Formulas
for Making Thousands of Products
in Many Fields*

VOLUME XVI

Editor-in-Chief

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PREFACE TO VOLUME XVI

This new volume of the CHEMICAL FORMULARY series is a collection of new, up-to-date formulas. The only repetitious material is the introduction (Chapter I) which is used in every volume for the benefit of those who may have bought only one volume and who have no educational background or experience in chemical compounding. The simple basic formulas and compounding methods given in the introduction will serve as a guide for beginners and students. It is suggested that they read the introduction carefully and even make a few preparations described there before compounding the more intricate formulas included in the later chapters.

The list of chemicals and their suppliers has been enlarged with new trade-mark chemicals, so that buying the required ingredients will present no problem.

Grateful acknowledgement is made to the Contributors for their valuable suggestions and contributions.

H. BENNETT

NOTE: All the formulas in Volumes I through XVI (except in the Introduction) are different. Thus, if you do not find what you want in this volume, you may find it in one of the others.

NOTE: This book is the result of cooperation of many chemists and engineers who have given freely of their time and knowledge. It is their business to act as consultants and to give advice on technical matters for a fee. As publishers, we do not maintain a laboratory or consulting service to compete with them. Therefore, please do not ask us for advice or opinions, but consult a chemist.

Formulas for which patent numbers are listed can be manufactured only after obtaining a license from the patentees.

PREFACE

Chemistry, as taught in our schools and colleges, concerns chiefly synthesis, analysis, and engineering — and properly so. It is part of the right foundation for the education of the chemist.

Many a chemist entering an industry soon finds that most of the products manufactured by his concern are not synthetic or definite chemical compounds, but are mixtures, blends, or highly complex compounds of which he knows little or nothing. The literature in this field, if any, may be meager, scattered, or obsolete.

Even chemists with years of experience in one or more industries spend considerable time and effort in acquainting themselves with any new field which they may enter. Consulting chemists similarly have to solve problems brought to them from industries foreign to them. There was a definite need for an up-to-date compilation of formulae for chemical compounding and treatment. Since the fields to be covered are many and varied, an editorial board of chemists and engineers engaged in many industries was formed.

Many publications, laboratories, manufacturing firms, and individuals have been consulted to obtain the latest and best information. It is felt that the formulae given in this volume will save chemists and allied workers much time and effort.

Manufacturers and sellers of chemicals will find, in these formulae, new uses for their products. Nonchemical executives, professional men, and interested laymen will make through this volume a "speaking acquaintance" with products which they may be using, trying, or selling.

It often happens that two individuals using the same ingredients in the same formula get different results. This may be due to slight deviations in the raw materials or unfamiliarity with the intricacies of a new technique. Accordingly, repeated experiments may be

necessary to get the best results. Although many of the formulae given are being used commercially, many have been taken from the literature and may be subject to various errors and omissions. This should be taken into consideration. Wherever possible, it is advisable to consult with other chemists or technical workers regarding commercial production. This will save time and money and help avoid trouble.

A formula will seldom give exactly the results which one requires. Formulae are useful as starting points from which to work out one's own ideas. Also, formulae very often give us ideas which may help us in our specific problems. In a compilation of this kind, errors of omission, commission, and printing may occur. I shall be glad to receive any constructive criticism.

H. BENNETT

CONTENTS

1. Introduction	13
2. Adhesives	41
3. Coatings	57
4. Cosmetics	78
5. Detergents	143
6. Drugs	158
7. Emulsions	165
8. Farm and Garden Specialties	179
9. Foods	182
10. Inks	204
11. Lubricants	212
12. Metals and their Treatment	215
13. Paper	229
14. Polishes	235
15. Rubber, Resins, Waxes	246
16. Textiles and their Treatment	275
17. Miscellaneous	285
<i>Appendix</i>	
Incompatible Chemicals	296
Tables	299
Trademark Chemicals	301
Suppliers of Trademark Chemicals	305
Index	308

ABBREVIATIONS

amp	ampere
amp /dm ²	amperes per square decimeter
amp /sq ft	amperes per square foot
anhydr	anhydrous
avoir	avoirdupois
bbbl	barrel
Bé	Baumé
B.P.	boiling point
°C	degrees Centigrade
cc	cubic centimeter
cd	current density
cm	centimeter
cms	cubic centimeter
conc	concentrated
c.p.	chemically pure
cp	centipoise
cu. ft	cubic foot
cu. in.	cubic inch
cwt	hundredweight
d	density
dil	dilute
dm	decimeter
dm ²	square decimeter
dr	dram
E	Engler
°F	degrees Fahrenheit
ffo	free from chlorine
ffpa	free from prussic acid
fl dr	fluid dram
fl oz	fluid ounce
fl pt	flash point
F.P.	freezing point
ft	foot
ft ²	square foot
g	gram

ABBREVIATIONS

gal.....	gallon
gr.....	grain
hl.....	hectoliter
hr.....	hour
in.....	inch
kg.....	kilogram
l.....	liter
lb.....	pound
liq.....	liquid
m.....	meter
min.....	minim, minute
ml.....	milliliter (cubic centimeter)
mm.....	millimeter
M.P.....	melting point
N.....	Normal
N.F.....	National Formulary
oz.....	ounce
pH.....	hydrogen-ion concentration
p.p.m.....	parts per million
pt.....	pint
pwt.....	pennyweight
q.s.....	a quantity sufficient to make
qt.....	quart
r.p.m.....	revolutions per minute
sec.....	second
sp.....	spirits
Sp. Gr.....	specific gravity
sq. dm.....	square decimeter
tech.....	technical
tinc.....	tincture
tr.....	tincture
Tw.....	Twaddell
U.S.P.....	United States Pharmacopeia
v.....	volt
visc.....	viscosity
vol.....	volume
wt.....	weight

CHAPTER I

INTRODUCTION

The following introductory matter has been included at the suggestion of teachers of chemistry and home economics.

This section will enable anyone, with or without technical education or experience, to start making simple products without any complicated or expensive machinery. For commercial production, however, suitable equipment is necessary.

Chemical specialties are composed of pigments, gums, resins, solvents, oils, greases, fats, waxes, emulsifying agents, dyestuffs, perfumes, water, and chemicals of great diversity. To compound certain of these with some of the others requires definite and well-studied procedures, any departure from which will inevitably result in failure. The steps for successful compounding are given with the formulae. Follow them rigorously. If the directions require that (*a*) is added to (*b*), carry this out literally, and do not reverse the order. The preparation of an emulsion is often quite as tricky as the making of mayonnaise. In making mayonnaise, you add the oil to the egg, slowly, with constant and even stirring. If you do it correctly, you get mayonnaise. If you depart from any of these details: If you add the egg to the oil, or pour the oil in too quickly, or fail to stir regularly, the result is a complete disappointment. The same disappointment may be expected if the prescribed procedure of any other formulation is violated.

The point next in importance is the scrupulous use of the proper ingredients. Substitutions are sure to result in inferior quality, if not in complete failure. Use what the formula calls for. If a cheaper

product is desired, do not prepare it by substituting a cheaper ingredient for the one prescribed: use a different formula. Not infrequently, a formula will call for an ingredient which is difficult to obtain. In such cases, either reject the formula or substitute a similar substance only after a preliminary experiment demonstrates its usability. There is a limit to which this rule may reasonably be extended. In some cases, substitution of an equivalent ingredient may be made legitimately. For example, when the formula calls for white wax (beeswax), yellow wax can be used, if the color of the finished product is a matter of secondary importance. Yellow beeswax can often replace white beeswax, making due allowance for color, but paraffin wax will not replace beeswax, even though its light color seems to place it above yellow beeswax.

And this leads to the third point: the use of good-quality ingredients, and ingredients of the correct quality. Ordinary lanolin is not the same thing as anhydrous lanolin. The replacement of one with the other, weight for weight, will give discouragingly different results. Use exactly what the formula calls for: if you are not acquainted with the substance and you are in doubt as to just what is meant, discard the formula and use one you understand. Buy your chemicals from reliable sources. Many ingredients are obtainable in a number of different grades: if the formula does not designate the grade, it is understood that the best grade is to be used. Remember that a formula and the directions can tell you only part of the story. Some skill is often required to attain success. Practice with a small batch in such cases until you are sure of your technique. Many examples can be cited. If the formula calls for steeping quince seed for 30 minutes in cold water, steeping for 1 hour may yield a mucilage of too thin a consistency. The originator of the formula may have used a fresher grade of seed, or his conception of what "cold" water means may be different from yours. You should have a feeling for the right degree of mucilaginousness, and if steeping the seed for 30 minutes fails to produce it, steep them longer until you get the right kind of mucilage. If you do not know what the right kind is, you will have to experiment until you find out. This is the reason for the recommendation to make small experimental batches until successful results are obtained. Another case is the use of

dyestuffs for coloring lotions and the like. Dyes vary in strength; they are all very powerful in tinting value; it is not always easy to state in quantitative terms how much to use. You must establish the quantity by carefully adding minute quantities until you have the desired tint. Gum tragacanth is one of those products which can give much trouble. It varies widely in solubility and bodying power; the quantity listed in the formula may be entirely unsuitable for your grade of tragacanth. Therefore, correction is necessary, which can be made only after experiments with the available gum.

In short, if you are completely inexperienced, you can profit greatly by experimenting. Such products as mouth washes, hair tonics, and astringent lotions need little or no experience, because they are, as a rule, merely mixtures of simple liquid and solid ingredients, which dissolve without difficulty and the end product is a clear solution that is ready for use when mixed. However, face creams, tooth pastes, lubricating greases, wax polishes, etc., whose formulation requires relatively elaborate procedure and which must have a definite final viscosity, need some skill and not infrequently some experience.

Figuring

Some prefer proportions expressed by weight or volume, others use percentages. In different industries and foreign countries different systems of weights and measures are used. For this reason, no one set of units could be satisfactory for everyone. Thus divers formulae appear with different units, in accordance with their sources of origin. In some cases, parts are given instead of percentage or weight or volume. On the pages preceding the index, conversion tables of weights and measures are listed. These are used for changing from one system to another. The following examples illustrate typical units:

EXAMPLE No. 1

Ink for Marking Glass

Glycerin	40	Ammonium Sulfate	10
Barium Sulfate	15	Oxalic Acid	8
Ammonium Bifluoride	15	Water	12

Here no units are mentioned. In this case, it is standard practice

to use parts by weight throughout. Thus here we may use ounces, grams, pounds, or kilograms as desired. But if ounces are used for one item, the ounce must be the unit for all the other items in the formula.

EXAMPLE No. 2

Flexible Glue

Powdered Glue	30.90%	Glycerin	5.15%
Sorbitol (85%)	15.45%	Water	48.50%

Where no units of weight or volume, but percentages are given, forget the percentages and use the same method as given in Example No. 1.

EXAMPLE No. 3

Antiseptic Ointment

Petrolatum	16 parts	Benzoic Acid	1 part
Coconut Oil	12 parts	Chlorothymol	1 part
Salicylic Acid	1 part		

The instructions given for Example No. 1 also apply to Example No. 3. In many cases, it is not wise to make up too large a quantity of a product before making a number of small batches to first master the necessary technique and also to see whether the product is suitable for the particular purpose for which it is intended. Since, in many cases, a formula may be given in proportions as made up on a factory scale, it is advisable to reduce the quantities proportionately.

EXAMPLE No. 4

Neutral Cleansing Cream

Mineral Oil	80 lb	Water	90 lb
Spermaceti	30 lb	Glycerin	10 lb
Glyceryl Monostearate	24 lb	Perfume	To suit

Here, instead of pounds, ounces or even grams may be used. This formula would then read:

Mineral Oil	80 g	Water	90 g
Spermaceti	30 g	Glycerin	10 g
Glyceryl Monostearate	24 g	Perfume	To suit

INDEX

A

- Acrylic Polymerization, 246
- Adhesive, 33, 41. Also see Caulk
 - Cement, Gum, Glue, Paste, Sealer
- Adhesive, Brake Lining, 54
 - Building, 41
 - Carton, 46
 - Construction, 41
 - Contact, 52
 - Flame Retardant, 52
 - Flock, 48
 - “Gantrez”, 49
 - Grass Cloth, 49
 - Heat Reactivated, 47
 - Heat Resistant, 47
 - Hot Melt, 47
 - Laminating, 48
 - Metal-Metal, 54
 - Plywood, 49
 - Pressure Sensitive, 50
 - Spray, 53
 - Wet Lay-Up, 49
- Advice, Technical, 21
- Alcohol Gel, 174
- Alcohol, Gelled Rubbing, 158
 - Thickening, 173, 174
- Algae Control, 157
- Alkyd Paint, 66
- Alkyd Resin, 256
 - Water Soluble, 256
- Aluminum Bright Dip 227
 - Brightener, 223
 - Cleaner, 153, 227
 - Etching, 226
- Analgesic Balm, 158
- Anodic Coating, Sealing, 226
- Anodizing Aluminum, 226
- Ant Control, 180
 - Poison, 27
- Anti-Block, Plastic Film, 271
- Antifoam, 295
- Antioxidant, 203
- Anti-Oxidants, Cosmetic, 141
 - Suspension, 177
- Anti-Perspirant, 114-116
- Antiseptic Ointment, 16
- Anti-Static, Plastic, 274
 - Textile, 284
- Anti-Stick for Snow, 285
- Anti-Tack, Elastomer, 271
- Apothecaries’ Weight, 299
- Apparatus, 17
- Asphalt Emulsion, 166
 - Paving, Improving, 285
- Auto, Polish. See Polish, Auto.
- Automotive Sealer, 41
- Avoirdupois Weight, 299

B

- Baking Powder, 27
- Bandage, Spray-On, 161
- Barbecue Sauce, 191
- Bath Oil, 78-80
- Bavarian Cream, 196
- Bay Rum, 110
- Beauty Mask, 137
- Bedbug Exterminator, 27
- Bleach, Cotton, 281
 - Dry, 148

- Floor, 34
 - Laundry, 37
 - Tablet, Laundry, 148
 - Wood Floor, 34
 - Blow Molding PVC, 256
 - Bluing, Laundry, 37
 - Boiler Compound, 40
 - Boiler Scale Remover, 153
 - Bottles, PVC, 256
 - Brilliantine, 100
 - Bronzing Baby Shoes, 215
 - Brush Cleaner, Paint, 36
 - Bubbles, Long-Lasting, 294
 - Building Wall Cleaner, 152
 - Burn Remedy, 161
- C**
- Cake Glaze, 195
 - Caking, Preventing, 287
 - Calcium Hypochlorite Bleach, 37
 - Calf Skins, Plumping, 286
 - Canary Food, 28
 - Candles, 33
 - Candy Apple Coating, 192
 - Caramel, 192
 - Carbon Black Dispersion, 177
 - Carbon Remover, 76
 - Carpet Shampoo, 145, 146
 - Castor Oil, Flavored, 160
 - Caulk, 54
 - “Cellosize”, Insolubilizing, 286
 - Cement, Aquarium, 34
 - Dipping (Vinyl), 50
 - Hardener, 33
 - “Neoprene”, 51, 52
 - Rubber, 54
 - Cheese, Imitation Cream, 199
 - Chemicals, Where to Buy, 21
 - Chest Rub, 26
 - Chicken Soup Mix, 191
 - Chlordane Emulsion, 180
 - Chlorine Bleach, 37
 - Chocolate Drink, Imitation, 199
 - Chromium Cleaner, 153
 - Plating, 220
 - Circular Measure, 299
 - Citrus Oil Emulsion, 161
 - Clarification, 19
 - Cleaner, 35
 - Cosmetic, 135
 - Emulsion, 154
 - Steam, 153
 - Coating, 57. Also see Enamel, Lacquer, Paint, Varnish.
 - Cockroach Control, German, 181
 - Cocoa-Malt Powder, 28
 - Cocoa Powder, 28
 - Coconut Candy Bar, 193
 - Coffee Whitener, 198
 - Cold Cream. See Cream, Cold.
 - Cologne, 109
 - Coloring Copper, 218–220, 222, 223
 - Coloring Hair, 86, 107
 - Steel, 29
 - Concrete Release Agent, 288
 - Containers, Compounding, 17
 - Copolymer, Ethylene-Propylene, 246
 - Copper, Antiquing, 29
 - Core Wash, Foundry, 227
 - Cosmetic Stick, 136
 - Cost, Calculating, 21
 - Cotton Batting Bonding, 281
 - Crank Case Oil, Reclaiming, 213
 - Crayon, Marking, 29
 - Cream, All Purpose, 93
 - Cationic, 94
 - Cleansing, 16, 22, 90
 - Cold, 22, 92

- Cold (Aerosol), 91
 - Cold (Non-Greasy), 23
 - Diaper Rash, 95
 - Emollient, 88
 - Facial Washing, 88
 - Hair, See Hair Groom.
 - Liquifying Cleansing, 22
 - Moisturizing, 90
 - Outdoor, 91
 - Pearly, 94
 - Puff, 196
 - Shaving. See Shaving Cream.
 - Silicone (Cosmetic), 93
 - Vanishing, 23, 93
 - Curry, 190
 - Cutting Oil, 213
- D**
- Decolorizing, 19
 - Decongestant, Medicinal, 161
 - Defoliant, 181
 - Deinking Waste Paper, 233
 - Dental Gum Treatment, 158
 - Dentifrice. See Tooth Powder.
 - Deodorant, 26
 - Aerosol, 113
 - Air, 112
 - Body, 113
 - Garbage Can, 156
 - Room, 112
 - Stick, 113
 - Deodorizer, Food Plant, 156
 - Detergent, 35
 - Dainty Fabric, 143
 - Laundry, 144
 - Light Duty, 143
 - Sanitizer, 155
 - Developer, Photographic, 40
 - Diaper Rash Cream, 95
 - Dishwashing Detergent, Hand, 150
 - Machine, 150
 - Disinfectant, Cresol, 27
 - Dissolving, 19
 - Doughnut Glaze, 195
 - Drugs, 158
 - Dry Cleaning Fluid, 35
 - Dry Measure, 299
 - Dust Mop Oil, 286
 - Dyeing Hair. See Coloring Hair.
 - Dyeing Improver, 278
 - Dyeing Nylon, 278, 279
 - “Orlon”, 278
 - Wool, 277
- E**
- Eclair, 196
 - Egg Nog, Instant, 199
 - Elastomer Cut Thread, 267
 - Reinforced, 250
 - Empanadas, 188
 - Emulsifier, Selecting an, 174
 - Emulsifiers, HLB of, 174
 - Emulsion, Acrylic Copolymer, 248
 - Asphalt, 166
 - Chlordane, 180
 - Copolymer, 169
 - Creosote, 167
 - Grapefruit Oil, 163
 - Hydrocarbon, 167
 - Kerosene, 165
 - Lanolin, 169
 - Lemon Oil, 162
 - Lime Oil, 163
 - Mineral Oil, 165
 - Orange Oil, 162
 - Paraffin Oil, 166
 - Pine Oil, 165
 - Silicone, 169

- Solvent, 154, 166
Stearic Acid, 166
Stearone, 169
Synthetic Resin, 167, 168
Tallow, 166
Tar, 166
Emulsion, Tetralin-Cyclohexanol, 165
Thick Oil, 165
Thin Oil, 165
Toxaphene, 180
Vinyl-Acrylic, 169
Enamel, Brushing, 59
Drum, 65
Electrodeposition, 59
Enzyme Presoak Detergent, 145
E P D M Mat Extrusion 266, 267
Epoxy Resins, 258
Essential Oil, Solubilizing, 110
Etch, Glass, 30
Expectorant, 161
Eye Liner, 99
Shadow, 98
Shadow Remover, 99
- F**
- Fabric. See Textile.
Fabric Softener, 281
Face Powder, Compact, 97, 98
Fiberglass Suspension, 177
Filtering, 19
Fire Extinguisher, 39
Kindler, 39
Fireproofing, 39
Textiles, 275
Flavor, Dry Oil, 201
Water Miscible, 202
Flavor Oils, Solubilizing, 110
Floor Oil, 32
Polish, 31
Sealer, 58, 242, 243
Fluorescent Ink, 204-207
Paint, 68-72
Flux, Soldering, 40
Fly Paper, 27
Spray, 26
Foam, Bouney Aerosol, 293
Breaking, Asphalt, 285
Expanding Aerosol, 292
Quick Collapsing Aerosol, 292
Shiny Aerosol, 294
Sparkling Aerosol, 294
Foamed Elastomer, Fire Retardant, 263
Urethane, 259
Foot Deodorant, 114
Powder, 25
Foundry Binder, 228
Freckle Bleach, 135
Frosting, Bakers', 194
Fruit Skin, Removing, 202
Fungi Control, 157
- G**
- Gasoline Gel, 173
Solidified, 39
Gel, Cosmetic, 99
Hair Groom, 101
Glass Cleaner, 36
Etch, 30
Frit Suspension, 177
Frosting, 244
Glassine Paper, 37
Glue, Flexible, 16
Grafting Wax, 33
Grapefruit Oil Emulsion, 163
Graphite Grease, 32
Gravure Coating, Eluorescent, 204

Grease Remover, 36
Grinding, 20

H

Hair Coloring, 86, 107
 Creme Rinse, 105, 106
 Groom, 100
 Lotion, 106, 107
 Shampoo. See Shampoo
 Spray. See Hair Groom.
 Straightener, Kinky, 107
 Wave, 100
Hand Balm, 134. Also see Lotion.
 Cleaner, Waterless, 137, 155
 Lotion, 23, 24. See Lotion,
 Hand.
Heating, 17

I

Ice Cream, Imitation Soft, 199
Icing, Cake, 195
Incense, 111
Ink, Conductive, 210
 Flexographic, 208, 209
 Fluorescent, 204
 Glass Marking, 15
 Heat-Resistant Printing, 208
 Hectograph, 210
 Indelible, 29
 Laundry Marking, 29
 Microelectronic, 210
Ink, Thermosetting, 210
 Wash-Up, 210
 White Printing, 207
 Writing, 28
Insect Repellent, 26, 142, 179

J

Javelle Water, 37

K

Kerosene Gel, 174

L

Lacquer, Aluminum, 73
 Automotive, 73
 Furniture, 75
 Heat Seal, 74
 Luminescent, 72
 Paper, 72
 Plastic, 74
 Remover, 36
 Urethane, 75
Laminating Adhesive, 48
 Plastisol, Non-Flammable, 270
 Wax, 55
Lanolin Emulsion, 169
Latex Paint. See Paint Latex.
 Thickening, 170
 Vinyl Acrylic, 169
Laundry Bleach, 37
 Blue, 37
 Starch, 146
Leather Preservative, 30
Lemon Extract, 28
Lemon Oil Emulsion, 162
Lime Oil Emulsion, 163
Liniment, 25
Linseed Oil, Thickening, 172
Lip Pomade, 95
Lipstick, 95, 96
 Base, 97
Liquid Measure, 299
Long Measure, 299
Loss, Compounding, 20
Lotion, 128-134
 Face, 17
 Hand, 23
Lubricant, Conveyor Chain, 213
 Dry, 212

Lubricants, 32

M

Makeup, Cosmetic, 124-126

Malted-Milk Powder, 28

Marble Cleaner, 151

Marzipan, 193

Masonry Cleaner, 152

Mastic, 55

Measuring, 20

Meatless "Meats", 182-189

Metal Cleaner, 152, 223

 Pickling, 224

 Polish, 30

 Powder Suspension, 176

Methods, 17

Metric Equivalents, Capacity, 299

 Length, 299

 Weight, 299

Milk, Imitation, 197

Milk Shake Base, 200

Mince Pie Filling, 194

Mineral Oil, "Soluble", 165

 Thickening, 172

Mineral Spirits Thickening, 171

Mixing, 19

Molding Compound, 32

Molybdenum Suspension, 176

Mortar, Red, 289

Monument Cleaner, 152

Mosquito Repellent, 26

Mothproofing, 27

Mousse, Instant, 197

Mouth Wash, 24, 25, 117

Muffin, English, 196

N

Nail Polish, 112

 Remover, 112

Naphtha, Thickening, 172

Nasal Gel, 161

"Neoprene" Replacement, 249

 Sulfurless, 267

Novgat, 193

Nut Coating, 203

O

Oil Remover, 36

Oil Well Acidizing, 285

Ointment, Antiseptic, 16

 Camphor, 159

 Washable, 158

 Zinc Oxide, 158

Orange Oil Emulsion, 162

P

Paint, Alkyd, 66

 Aluminum, 76

 Brush Cleaner, 36

 Finger, 76

 Flameproof, 66

 Flat, 58

 Fluorescent, 68

 Gloss Latex, 57

 Gym Floor, 58

 Interior Wall, 58

 Latex, 57

 Low Cost, 58

 Marine. See Paint, Ship

 Metal, 65

 Phosphorescent, 72

 Polyester, 60

 Primer, 62, 63, 64

 Red Lead, 64

 Remover, 34, 36, 76, 77. Also
 see Stain Remover, Varnish
 Remover.

 Ship, 64

 Urethane-Epoxy, 62

 Water, 76

- Paper, Fireproof, 39
 - Greaseproof, 38
 - Oil-Proof, 38
 - Transparentizing, 37
 - Waterproofing, 37
 - Paper Coating, 229-232
 - Paperhanger's Paste, 33
 - Pearly Coating, 273
 - Penetrating Oil, 32
 - Perfume Base, 108, 109
 - Perfume Oil, Synthetic, 108
 - Petrolatum Compound, 158
 - Pet Shampoo, 87
 - Phosphorescent Paint, 72
 - Photographic Developer, 40
 - Fixer, 40
 - Pickling Metals, 226
 - Pigment, Fluorescent, 271
 - Pine Oil Emulsion, 165
 - Plaster, Wall Patching, 33
 - Plastic Container Problems, 274
 - Plastic, Flameproof, 251
 - Fluorescent, 271
 - Lacquer for, 74
 - Pearly, 273
 - Wood-Dough, 34
 - Plastisol, Felt Flooring, 269
 - Fluorescent, 270
 - Rotational Molding, 271
 - Vinyl, 271
 - Plating Iron, 218
 - Plating, Metal, 216-218
 - "Plexiglas", 217
 - Polish, Auto, 31, 235, 236
 - Bright Drying Floor, 238, 239
 - Furniture, 32, 237, 238
 - Glass, 244, 245
 - Metal, 30, 31
 - Shoe, 30, 31, 244
 - Vinyl Top, 235
 - Polyester, Fire Retardant, 251
 - Manufacture, 251
 - Molding Compound, 253
 - Weathering Improver, 252
 - Polyether Rigid Foam, 265
 - Polyethylene, Flame Resistant, 250
 - Polystyrene, Dyeing, 272
 - Polyvinyl Acetate Stripper, 77
 - Pottery Body, Art, 289
 - Potting Compound, 268
 - Precautions, 20
 - Primer, Paint, 62
 - Printing Paste, 209
 - Protein Preservative, 287
 - Pudding, Instant, 200
 - Pulverizing, 20
 - Putty, 34
 - PVC Film, Anti-Block, 254
- R**
- Rat Poison, 181
 - Refractory, Ceramic, 288
 - Resin Remover, 286
 - Roach Poison, 180
 - Rodent Repellent, 181
 - Room Freshener, 114
 - Rosin Gel, 174
 - Rubber Cement, 54
 - Rubber, Fire Resistant, 249
 - Rug Shampoo, 145
 - Rust Inhibitor, 152
 - Remover, 36, 223
 - Rustproofing, 30
- S**
- Sachet, 110
 - Saddle Soap, 35
 - Sanitizer, Air, 112
 - Detergent, 155
 - Scabicide, 159

- Scintillation Counting Solutions, 208
- Screen Printing Paste, 278. Also see Ink.
- Screw Caps, Non-Sticking, 286
- Sealer, See Adhesive.
- Sealer, Elastomeric, 42
- Heat, 46
- Joint, 41, 44
- Shampoo, 81-87
- Shaving Cream, 119-121
- Shaving, Cream, Brushless, 24, 121
- Women's Leg, 124
- Shaving Lotion, After, 122-123
- Shipbottom Worm Control, 287
- Shoe Dressing, White, 30
- Shoe Polish, 30, 31
- Shoe, Waterproofing, 30
- Silicone Emulsion, 169
- Silver Anti-Tarnish, 228
- Silver Plating, 218
- Reclaiming, 218
- Skin Freshener, 135
- Softeners, 136. Also see Lotion.
- Sterilizer, 159
- Snowflake, Aerosol Foam, 293
- Soap, 35. Also See Cleaner, Detergent.
- Soap, Liquid, 35
- Liquid Hand, 151
- Soap, Mechanic's, 35
- Soiling, Artificial, 286
- Solder, Removing, 227
- Soldering Flux, 40
- "Soluble" Oil. See Cutting Oil.
- Solvent Emulsion, 166
- Thickening, 171
- Spoilage, 20
- Sponge, Elastomer, 261, 262
- Square Measure, 299
- Stain Remover, 36
- Iron, 149
- Stain, Wood, 61
- Stainless Steel Cleaner, 153
- Starch, Laundry, 146
- Paste, 55
- Steel, Coloring, 29
- Stoddard Solvent, Thickening, 173
- Straw Hat Cleaner, 36
- Sunburn Preparations, 139, 140
- Sunscreen, Skin, 140
- Suppliers of Trademark Chemicals, 305
- T**
- Tablet Coating, 159
- Tablet, Controlled Release, 160
- Tacos, 187
- Talcum, Aerosol Body, 98
- Medicated, 98
- Tamales, 189
- Tar Emulsion, 166
- Tarpaulin Coating, 270
- Tear, Gas, Police, 287
- Tear Gas Removal, 287
- Temperature Measurement, 18
- Textile Backing, Laminating, 280
- Finish, 281, 282
- Fireproofing, 275-277
- Waterproofing, 275
- Thickening Alcohols, 173, 174
- Aromatic Liquids, 172
- Asphalt Cutback, 171
- Gasoline, 173
- Heptane, 173
- Hexanetriol, 172
- Kerosene, 172, 174
- Latex, 171
- Linseed Oil, 172
- Mineral Oil, 172

- Mineral Spirits, 171
 - Naphtha, 172
 - Polymer Liquids, 171
 - Rosin, 174
 - Solvent, 171
 - Stoddard Solvent, 173
 - Trichloroethylene, 172
 - Tile, Wall, 289
 - Titanium Dioxide Suspension, 176
 - Tobacco Pipe Cleaner-Sweetener, 154
 - Toilet Bowl Cleaner, 151
 - Toothpaste, 117, 118
 - Tooth Powder, 25
 - Topping, , Whipped, 195
 - Toxaphene Emulsion, 180
 - Trademark Chemicals, 301
 - Trichloroethylene, Thickening, 172
 - Troy Weight, 299
 - Tubing, PVC, 256
- U**
- Ultrasonic Cleaner, 154
 - Upholstery Cleaner, 146
 - Urethane, Millable, 265
 - Urethane Polymerization, 259
- V**
- Vanilla Flavor, 28
 - Varnish, Gun Stock, 68
 - Remover, 34, 36, 286
 - Urethane, 58
 - Vegetable Skin, Removing, 202
 - Vinyl Acetate Polymerization, 247
 - Extrusion Compound, 253
- Film, Fluorescent, 254
 - Molding, Filming-Coating, 255
 - Plateout, Preventing, 254
 - Vulcanizer, Nitrile Rubber, 250
- W**
- Wall Paper Cleaner, 35
 - Waterproofing Canvas, 38
 - Cement, 38
 - Paper-Fiberboard, 37
 - Shoe, 30
 - Textiles, 275
 - Wood, 38
 - Wave-Set Hair, 100
 - Wax, Floor, 31
 - Wax, Grafting, 33
 - Laminating, 55
 - Liquid, 32
 - Stripper, 154
 - Weighing, 20
 - Window Cleaner, 36
 - Windshield Insect Remover, 151
 - Wood Bleach, 34
 - Plastic, 34
 - Preservative, 167
 - Wool Dyeing, 277
 - Wound Packing, Absorbable, 159
- Y**
- Yogurt, Instant, 197
- Z**
- Zinc Plating 216, 217
 - Zirconium Oxide Suspension, 175

