

The Chemical Formulary

*Collection of commercial Formulas
for Making Thousands of Products
in Many Fields*

VOLUME XXX

Editor-in-Chief

H. BENNETT, F.A.I.C. (deceased)

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CONTENTS

I	Introduction	1
II	Adhesives	41
III	Beverages and Foods	49
IV	Cosmetics	69
V	Coatings	127
VI	Detergents	136
VII	Drugs	158
VIII	Polishes	171
IX	Miscellaneous	184
	Appendix	193
	Trademark Chemicals	205
	Trademark Chemicals Suppliers	216
	Index	223

PREFACE

Chemistry, as taught in our schools and colleges, concerns chiefly synthesis, analysis, and engineering—and properly so. It is part of the right foundation for the education of the chemist.

Many a chemist entering an industry soon finds that most of the products manufactured by his concern are not synthetic or definite chemical compounds, but are mixtures, blends, or highly complex compounds of which he knows little or nothing. The literature in this field, if any, may be meager, scattered, or obsolete.

Even chemists with years of experience in one or more industries spend considerable time and effort in acquainting themselves with any new field which they may enter. Consulting chemists similarly have to solve problems brought to them from industries foreign to them. There was a definite need for an up-to-date compilation of formulas for chemical compounding and treatment. Since the fields to be covered are many and varied, an editorial board of chemists and engineers engaged in many industries was formed.

Many publications, laboratories, manufacturing firms, and individuals have been consulted to obtain the latest and best information. It is felt that the formulas given in this volume will save chemists and allied workers much time and effort.

Manufacturers and sellers of chemicals will find, in these formulas, new uses for their products. Nonchemical executives, professional men, and interested laymen will make through this volume a “speaking acquaintance” with products which they may be using, trying, or selling.

It often happens that two individuals using the same ingredients in the same formula get different results. This may be due to slight deviations in the raw materials or unfamiliarity with the intricacies of a new technique. Accordingly, repeated experiments may be necessary to get the best results. Although many of the formulas given are being used commercially, many have been taken from the literature and may be subject to various errors and omissions. This should be taken into consideration. Wherever possible, it

is advisable to consult with other chemists or technical workers regarding commercial production. This will save time and money and help avoid trouble.

A formula will seldom give exactly the results which one requires. Formulas are useful as starting points from which to work out one's ideas. Also, formulas very often give us ideas which may help us in our specific problems. In a compilation of this kind, errors of omission, commission, and printing may occur. I shall be glad to receive any constructive criticism.

H. BENNETT

PREFACE TO VOLUME XXX

In 1990 we lost our oldest and most prestigious author and friend, Harry Bennett at age 95. He is sorely missed.

It was his wish that the "FORMULARY" continue with or without him. Our editorial staff has put together this volume XXX, and shall continue to do so without making any changes in style or presentation.

This new volume of the CHEMICAL FORMULARY series is a collection of new, up-to-date formulas. The only repetitious material is the introduction (Chapter I) which is used in every volume for the benefit of those who may have bought only one volume and who have no educational background or experience in chemical compounding. The simple basic formulas and compounding methods given in the introduction will serve as a guide for beginners and students. It is suggested that they read the introduction carefully and even make a few preparations described there before compounding the more intricate formulas included in the later chapters.

The list of chemicals and their suppliers has been enlarged with new trademark chemicals. All tradename chemicals appear in the formulas in boldface and these tradenames are listed alphabetically in the appendix followed by a list of corresponding manufacturers. Thus buying the required ingredients will present no problem.

Grateful acknowledgement is made to the Contributors for their valuable suggestions and contributions, which allows us to continue this series.

CHEMICAL PUBLISHING CO., INC.

NOTE: All the formulas in Volumes I through XXX (except in the Introduction) are different. Thus, if you do not find what you want in this volume, you may find it in one of the others.

NOTE: This book is the result of cooperation of many chemists and engineers who have given freely of their time and knowledge. It is their business to act as consultants and to give advice on technical matters for a fee. As publishers, we do not maintain a laboratory or consulting service to compete with them. Therefore, please do not ask for advice or opinions, but consult a chemist.

BOOKS BY H. BENNETT

The Chemical Formulary Vols. I-XXX
The Cumulative Index Vols. I-XXV-The Chemical Formulary
Concise Chemical & Technical Dictionary
New Cosmetic Formulary
Chemical Specialties
Industrial Waxes, Vols. I, II
Practical Emulsions, Vols. I, II
More For Your Money
Encyclopedia of Chemical Trademarks and synonyms, Vols. I-III

ABBREVIATIONS

act	active, activity
AM	active matter
amp	ampere(s)
anhyd	anhydrous
approx.	approximately
aq.	aqueous
ASTM	American Society for Testing and Materials
avoir	avoirdupois
Bé	Baumé
B.P.	boiling point
°C	degrees Centigrade
cc	cubic centimeter(s)
cm	centimeter(s)
cm ³	cubic centimeter(s)
conc	concentrated, concentration
c.p.	chemically pure
cp, cP, cps	centipoise(s)
cs	centistoke(s)
cu ft	cubic foot
cu in.	cubic inch
cwt	hundredweight
dil	dilute
dm	decimeter(s)
dr	dram(s)
°F	degrees Fahrenheit
fl	fluid
fl dr	fluid dram(s)
fl oz	fluid ounce(s)
F.P.	freezing point
ft	foot
ft ²	square foot
ft ³	cubic foot
g	gram(s)
gal	gallon(s)
gr	grain(s)
h	hour(s)
hl	hectoliter(s)
in.	inch(es)
in. ³	cubic inch(es)
K.U.	Krebs units
kg	kilogram(s)
l	liter(s)
lb	pound(s)
liq	liquid

ABBREVIATIONS

m	milli or meter(s)
MIL	Military specifications
min	minimum, minute
ml	milliliter(s)
mm	millimeter(s)
M.P.	melting point
MPa	mega pascal
N	newton or Normal
N.F.	National Formulary
NV	nonvolatiles
o/w	oil-in-water
oz	ounce(s)
P/B	pigment/binder
Pa	pascal
pH	hydrogen-ion concentration
phr	parts per hundred rubber
pkg.	package
ppm	parts per million
psi	pounds per square inch
psig	pounds per square inch gauge
pt	pint(s)
PVC	pigment volume concentration
pwt	pennyweight
q.s.	a quantity sufficient to make
qt	quart
®	registered trademark
R.T.	room temperature
rpm	revolutions per minute
s	second(s)
sol'n.	solution
Sp. Gr.	specific gravity
T.P.	triple pressed
tbsp.	tablespoon(s)
tech	technical
tinc	tincture
™	trademark
tsp	teaspoon(s)
USP	United States Pharmacopeia
UV	ultraviolet
V	volt(s)
visc	viscosity
vol	volume
w/o	water-in-oil
wt	weight

Chapter I

INTRODUCTION

The following introductory matter has been included at the suggestion of teachers of chemistry and home economics.

This section will enable anyone, with or without technical education or experience, to start making simple products without any complicated or expensive machinery. For commercial production, however, suitable equipment is necessary

Chemical specialties are composed of pigments, gums, resins, solvents, oils, greases, fats, waxes, emulsifying agents, dyestuffs, perfumes, water, and chemicals of great diversity. To compound certain of these with some of the others requires definite and well studied procedures, any departure from which will inevitably result in failure. The steps for successful compounding are given with the formulas. Follow them rigorously. If the directions require that (*a*) is added to (*b*), carry this out literally, and do not reverse the order. The preparation of an emulsion is often quite as tricky as the making of mayonnaise. In making mayonnaise, you add the oil to the egg, slowly, with constant and even stirring. If you do it correctly, you get mayonnaise. If you depart from any of these details: if you add the egg to the oil, or pour the oil in too quickly, or fail to stir regularly, the result is a complete disappointment. The same disappointment may be expected if the prescribed procedure of any other formulation is violated.

The point next in importance is the scrupulous use of the proper ingredients. Substitutions are sure to result in inferior quality, if not in complete failure. Use what the formula calls for. If a cheaper product is desired, do not prepare it by substituting a cheaper ingredient for the one prescribed: use a different formula. Not infrequently, a formula will call for an ingredient which is difficult to obtain. In such cases, either reject the formula or substitute a similar substance only after a preliminary experiment demonstrates its usability. There is a limit to which this rule may reasonably be extended. In some cases, substitution of an equivalent ingredient may be

made legitimately. For example, when the formula calls for white wax (beeswax), yellow wax can be used, if the color of the finished product is a matter of secondary importance. Yellow beeswax can often replace white beeswax making due allowance for color, but paraffin wax will not replace beeswax, even though its light color seems to place it above yellow beeswax.

This leads to the third point: the use of good-quality ingredients, and ingredients of the correct quality. Ordinary lanolin is not the same thing as anhydrous lanolin. The replacement of one with the other, weight for weight, will give discouragingly different results. Use exactly what the formula calls for: if you are not acquainted with the substance and you are in doubt as to just what is meant, discard the formula and use one you understand. Buy your chemicals from reliable sources. Many ingredients are obtainable in a number of different grades: if the formula does not designate the grade, it is understood that the best grade is to be used. Remember that a formula and the directions can tell you only part of the story. Some skill is often required to attain success. Practice with a small batch in such cases until you are sure of your technique. Many examples can be cited. If the formula calls for steeping quince seed for 30 min in cold water, steeping for 1 h may yield a mucilage of too thin a consistency. The originator of the formula may have used a fresher grade of seed, or his conception of what "cold" water means may be different from yours. You should have a feeling for the right degree of mucilaginousness, and if steeping the seed for 30 min fails to produce it, steep them longer until you get the right kind of mucilage. If you do not know what the right kind is, you will have to experiment until you find out. This is the reason for the recommendation to make small experimental batches until successful results are obtained. Another case is the use of dyestuffs for coloring lotions and the like. Dyes vary in strength; they are all very powerful in tinting value; it is not always easy to state in quantitative terms how much to use. You must establish the quantity by carefully adding minute quantities until you have the desired tint. Gum tragacanth is one of those products which can give much trouble. It varies widely in solubility and bodying power; the quantity listed in the formula may be entirely unsuitable for your grade of tragacanth. Therefore, correction is necessary, which can be made only after experiments with the available gum.

In short, if you are completely inexperienced, you can profit greatly by experimenting. Such products as mouthwashes, hair tonics, and astringent lotions need little or no experience, because they are, as a rule, merely mixtures of simple liquid and solid ingredients, which dissolve without difficulty and the end product is a clear solution that is ready for use when

mixed. However, face creams, toothpastes, lubricating greases, wax polishes, etc., whose formulation requires relatively elaborate procedures and which must have a definite final viscosity, need some skill and not infrequently some experience.

FIGURING

Some prefer proportions expressed by weight or volume, others use percentages. In different industries and foreign countries different systems of weights and measures are used. For this reason, no one set of units could be satisfactory for everyone. Thus diverse formulas appear with different units, in accordance with their sources of origin. In some cases, parts are given instead of percentage or weight or volume. On the pages preceding the index, conversion tables of weights and measures are listed. These are used for changing from one system to another. The following examples illustrate typical units.

Example No. 1

Ink for Marking Glass

Glycerin	40	Ammonium Sulfate	10
Barium Sulfate	15	Oxalic Acid	8
Ammonium Bifluoride	15	Water	12

Here no units are mentioned. In this case, it is standard practice to use parts by weight throughout. Thus here we may use ounces, grams, pounds, or kilograms as desired. But if ounces are used for one item, the ounce must be the unit for all the other items in the formula.

Example No. 2

Flexible Glue

Powdered Glue	30.90%	Glycerin	5.15%
Sorbitol (85%)	15.45%	Water	48.50%

Where no units of weight or volume, but percentages are given, forget the percentages and use the same method as given in Example No. 1.

Example No. 3

Antiseptic Ointment

Petrolatum	16 parts	Benzoic Acid	1 part
Coconut Oil	12 parts	Chlorothymol	1 part
Salicylic Acid	1 parts		

The instructions given for Example No. 1 also apply to Example No. 3. In many cases, it is not wise to make up too large a quantity of a product before making a number of small batches to first master the necessary technique and also to see whether the product is suitable for the particular purpose for which it is intended. Since, in many cases, a formula may be given in proportions as made up on a factory scale, it is advisable to reduce the quantities proportionately.

Example No. 4

Neutral Cleansing Cream

Mineral Oil	80 lb	Water	90 lb
Spermaceti	30 lb	Glycerin	10 lb
Glyceryl Monostearate	24 lb	Perfume	To suit

Here, instead of pounds, ounces or even grams may be used. This formula would then read:

Mineral Oil	80 g	Water	90 g
Spermaceti	30 g	Glycerin	10 g
Glyceryl Monostearate	24 g	Perfume	To suit

Reduction in bulk may also be obtained by taking the same fractional part of portion of each ingredient in a formula. Thus in the following formula:

Example No. 5

Vinegar Face Lotion

Acetic Acid (80%)	20	Alcohol	440
Glycerin	20	Water	500
Perfume	20		

INDEX

A

Acetaminophen tablet, 167
Acne treatment, 164, 165, 266
Adhesives, 28, 41-48. *See also Cement, Glue*
aluminum foil, 41
bag, 43
case sealing, 42
glue lap, 41
heat sealing, 48
lacquered surface, 47
low cost seal, 41
paper cup, 42
pressure sensitive, 47
straw drinking, 42
u.v. coatings, 45
vinyl sheeting, 45
wood, 43, 44
After-sun products
jojoba, 115
lotion, 114
moisturizer, 113
Aluminum foil adhesives, 45
Aluminum polish, 183
Analgesic lotion, Cream, 160
Ant poison, 18
Antacid suspension, 166
Antiperspirants
roll-on lotion 69-71
w/o stay dry stick, 69

Antiseptic ointment, 4
Apparatus, where to buy, 8
Ascorbic acid tablet, 168
Aquarium cement, 29
Athlete's foot cream, 162
Auto polishes, 172-178

B

Bag, wax, adhesive, 43
Baking powder, 9
Bath products
baby, 75
bubble, 71, 75
gel, 72-74, 76
lather, 72
oil, 73
Batters, 63
Bedbug exterminator, 18
Bite cream, 164
Bleach, laundry, 35
Boiler compound, 39
Brass polish, 182
Breadings, 63
Bubble, blow, solutions 186
Burn cream, 164
Burnishing compound, 186

C

Calamine lotion, 163
Canary food, 20

- Candles, 28
- Candy
 - hard, 61
 - jelly and gum, 58
 - jelly bean centers, 57
- Canvas
 - fireproofing, 38
 - waterproofing, 36
- Carton, folding adhesive, 43
- Case sealing adhesive, 42
- Cement
 - aquarium, 29
 - floor hardener, 29
 - waterproofing, 37
- Cheese
 - cheddar, imitation, 68
 - cold pack, 67
 - mozzarella, imitation, 67
- Chemicals, where to buy, 8
- Chest rub, 16
- Cleaner, 31. *See also Cleanser, Detergent, Soap.*
 - acid, 144
 - all purpose, 137-140
 - auto, 154, 155
 - bowl, 148-150
 - butyl, 155, 156
 - concrete, 157
 - cream, 145, 146
 - gentle, 144, 147
 - glass, 147
 - grill, 153
 - heavy duty, 140-142, 143, 151
 - household, 33
 - lotion, 144
 - metal, 150-152
 - non-abrasive, 144
 - oil rig, 156
 - oven, 154
 - paint brush, 34
 - pipe, 9
 - plastic, 147
 - railcar, 156
 - rug shampoo, 157
 - straw hat, 33
 - tile and grout, 148
 - tire, 155
 - viscous, 144
 - wallpaper, 32
 - wax, 146
 - window, 33
- Cleansers
 - face, 77
 - geriatric, 78
 - hand, 78, 79
- Cleansing cream, 4, 10
- Coatings, 127-135
 - corrosion inhibiting, 134
 - paints, 127-132
- Cocoa
 - malt powder, 19
 - powder, sweet, 19
- Cold cream, 10-13
- Confectionery fillings, 60
- Copper, antique coloring for, 21
- Corrosion test, cast iron chip, 189
- Cosmetics, 69-127
- Cost calculations, 9
- Crayon, marking, green, 21
- Creams
 - bite, 164
 - burn, 164
 - cleansing, 77
 - environmental protective, 89
 - humectant, 87
 - hydrocortisone, 163
 - moisturizing, 86
 - night, 89
 - shaving, 81, 82
 - sunscreen, 107, 110
 - throat and neck, 88
 - vanishing, 12
- Cresol, 17
- Cutting fluid, 186, 187

D

Dairy dessert
 frozen, 55
 soft serve, 55
Degreaser, 153
Deodorant
 spray, 17
 stick, 71
Desensitizing spray, 187
Detergents 136-157
 acid cleaner, 144
 aerosol, 146
 all purpose, 137
 aluminum, 151, 152
 bowl, 148-150
 copper, 152
 cream, 145, 146
 degreaser, 152, 153
 dishwasher, 136
 drain, 148
 floor scrubber, 137
 heavy duty, 140-143, 151
 metal 150, 152
 non-abrasive, 144, 147
 plastic, 147
 tile, 148
 viscous, alkaline, 144
Developing solutions, 40
Diaper rash/prickly heat lotion, 161
Disinfectant, 17
Drink mixes, fruit flavored, 50, 51
Drugs, 158-170
Dry cleaning fluid, 32

E

Emulsifier, 187, 188
Eye products
 gel, 104
 liner, 103
 mascara, 101, 102
 shadow, 103

F

Fabric fireproofing, 38
Face lotion, 4
Filtering and clarification, 7
Fire
 extinguishing, dry, 38
 extinguishing liquid, 38
 kindler, 39
Fireproof paper, 37
Fireproofing
 canvas, 38
 light fabrics, 38
Firming gel, 105
Fixing bath, acid-hardening, 40
Floor
 oil, 26
 scrubber, 137
 wax, 25
Flux, soldering, 39
Fly
 paper, 18
 spray, 16, 17
Foot powder, 15
Frozen dessert, 54
 fruit bars, strawberry, 52
Frozen yogurt, 54
Furniture polish, 25

G

Gasoline, solidified, 39
Glass, etching fluid, 23
Glassine paper, 35
Glaze, donut, 62
Glue, 3
 lap adhesive, 41
Grafting Wax, 28
Graphite grease, 27
 proofing paper and fiberboard, 37
 remover, 34
Griseofulvin tablet, 169
Gum lubricant, 26

H

Hair products
 conditions, 121-123
 curling gel, 126
 permanent wave, 125
 rinses, 120-122
 shampoo, 115-120
 spray, 124
 styling gel, 124
Heat sealing adhesive, 48
Heating, 5
Horse gloss and groomer, 185
Household cleaner, 33
Hydrocortisone cream, 163

I

Ice cream, low fat, 52
Icing, cake, 62
Ink
 blue-black writing, 20
 for glass, 3
 laundry marking, indelible, 21
 remover, 34
Insect repellent, 16
Insecticide, 18

J

Javelle water, 35
Jellies, fruit, 59
Juice, orange, drink mix, 49

K

Kaolin-pectin suspension, 167

L

Laquer, spot remover, 34
Laquered surface adhesive, 47
Laundry
 bleach, 15
 blue, liquid, 35

Leather preservative, 24
Lemon extract, pure, 20
Liniment, sore muscle, 15

Lotions

 baby oil, 93
 body, 92, 93
 collagen, 90
 hand, 93-95
 moisturizing, 91
 nail, 95
Lubricant, 26
 gum, 26

M

Make-up
 liquid, 98-100
 matte, 96
 pearly, 99
 w/o, 97
Malted-milk powder, 19
Margarine, diet spread, 66
Mechanics' hand soap, 32
Metal polishes, 22, 181-183
Milk, chocolate, no fat, 49
 ice, 53
Molding compound, 27
Mothproofing, 18
Mouthwash, 14
Muffins
 fruit, 63
 oat bran, 63

N

Neatsfoot, cold-pressed, 24

O

Oil, spot remover, 34
Ointment
 antiseptic, 4
 base, 158

P

Paint. *See also Coating, Lacquer, Latex.*

- brush cleaner, 34
- remover, 30
- spot remover, 34

Paints

- enamel, 132
- exterior, acrylic latex, 129
 - flat alkyd, 131
 - vinyl acrylic, 130
- interior, flat latex, 127
 - vinyl acrylic, 128
- thickeners, oil based, 135

Paper

- cup adhesive, 42
- fireproof, 37
- glassine, 35
- greaseproofing, 37
- waterproofing, 35

Paperhanger's paste, 29

Paste polishes, 179-181

Pectin-kaolin suspension, 167

Penetrating oil, 27

Perfume, 106

Peroxide lotion, 159

Pet shampoo, 184

Phenobarbital tablet, 168

Photographic solutions, 40

Pie fillings, fruit, 64, 65

Pigment extenders, 133

Pine oil concentrate, 188

Pipe cleaner, 9

Plaster wall patching, 28

Poison ivy lotion, 162

Polishes

- aluminum, 183
- auto, 172-178
- brass, 182
- cream, 171
- metal, 22, 181-183
- paste, 179, 180
- shoe black, 24

silver, 182

wax, 171, 179, 180

Powder, dusting, 74

Prednisone tablet, 168

Pressure sensitive adhesive, 47

Presun moisture accelerator, 106

Pudding

- chocolate, 56
- vanilla, 56

Pulverizing and grinding, 7

Putty, 30

R**Rust**

- inhibitor, 189
- prevention compound, 32
- remover, 34, 189

S

Saddle soap, 31

Salad dressing, creamy Italian, 65

Sandpaper, liquid, 191

Seal, low cost, 41

Shaving products

- after, 83, 85
- cream, brushless, 13
- gel, 84, 85

Shoe

- dressing, white, 23
- polish, black, 24
- waterproofing for, 23

Silver polish, 182

Soaps

- all-purpose, 79
- bar, 80, 81
- concentrated, liquid, 31
- mechanics' hand, 32
- saddle, 31

Soldering flux, 39

Solvent

- gel, 190
- glaze, 190

Spoilage and loss, 8
Spot remover, grease, oil, paint and
lacquer, 34
Steel, blue-black finish on, 22
Straw, drinking, adhesive, 42
Straw hat cleaner, 33
Sulfisoxazole tablet, 169
Sunscreen products, 107-111
 cream, 107, 108
 moisturizing, 110
 paba-free, 110
 waterproof, 109-110
Suntan lotion, 112

T

Tablets, 167-170
 acetaminophen, 167
 ascorbic acid, 168
 griseofulvin, 169
 phenobarbital, 168
 prednisone, 168
 sulfisoxazole, 169
Temperature measurement, 6
Toilet water, 106
Tooth powder, 14

U

U.V. cured coatings, 45

V

Vanilla flavor, artificial, 20
Vinyl sheeting
 adhesives, 46
 fire-retardant, 46

W

Wallpaper cleaner, 32
Waterproofing
 canvas, 36
 cement, 37
 for shoes, 23
 liquid, 36
 paper and fiberboard, 35

Wax

 auto, 25, 174
 cleaner, 146
 floor, 25
 grafting, 28
 polishes, 26, 171, 179, 180
 stripper, 191

Weighing and measuring, 8

Whipped topping, nondairy, 57

Window cleaner, 33

Wood

 adhesive, 43, 44
 -dough, 30
 -flour bleach, 30
Wrinkle smoother, 105

Y

Yogurt, frozen, 54

